

Product name: 13580S Ecorlar Epoxy Primer

Product code: 13580S

Print Date: 2016-09-20

v4.2

Revision Date: 2016-09-20

AU/en Page 1- 10

## 1. Identification of the substance/mixture and of the company/undertaking

**Product name** 13580S Ecorlar Epoxy Primer

**Product code** 13580S

**Recommended use of the chemical**

Coating for professional use

**Restrictions on use**

The product is only for industrial and/or professional use, not for any private consumer use.

**Information on the Manufacturer/Supplier/Distributor**

Producer/Supplier

Axalta Coating Systems Australia Pty Limited

Street/Box

15 - 23 Melbourne Road, Riverstone NSW 2765, Australia

**Product Information**

Telephone

+61 (0)2 8818 4300

<http://www.axalta.com.au>

**Emergency Information**

Emergency telephone number

1800 089 766

AU Poisons Information Centre: 131 126

Medical Emergency Phone

1800 674 415

Transportation Emergency Phone

1800 089 766

**For further information, please also consult our Internet site**

<http://www.axaltacoatingsystems.com>

## 2. Hazards identification

Classified as HAZARDOUS according to the GHS criteria under Australian Work Health Safety (WHS) Act 2011.

Classified as DANGEROUS GOODS according to the Australian Dangerous Goods (ADG) Code

**GHS-Classification**

Flammable liquids	Category 2
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitisation	Category 1

Endpoints which are "not classified", "cannot classified" and "not applicable" are not shown.

**GHS-Labeling**

Hazard symbols



Signal word: Danger

Hazard statements

Contains epoxy constituents. May produce an allergic reaction.  
Highly flammable liquid and vapour.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye damage.

Precautionary statements

Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
Keep container tightly closed.  
Ground/bond container and receiving equipment.  
Use explosion-proof electrical/ventilating/lighting equipment.  
Use only non-sparking tools.  
Take precautionary measures against static discharge.

# SAFETY DATA SHEET



Product name: 13580S Ecorlar Epoxy Primer

Product code: 13580S

Print Date: 2016-09-20

v4.2

Revision Date: 2016-09-20

AU/en Page 2- 10

Avoid breathing dust/ vapours/ spray.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

IF ON SKIN: Wash with plenty of soap and water.

IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER/doctor.

Specific treatment (see supplemental first aid instructions on this label).

If skin irritation or rash occurs: Get medical advice/ attention.

Take off contaminated clothing and wash before reuse.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local regulations.

## Other hazards which do not result in classification

Contains epoxy constituents. See information supplied by the manufacturer.

## Special hazard instructions for humans and environment

When using do not smoke. Do not breathe fumes/vapour/spray. Avoid contact with skin. Take precautionary measures against static discharges. Wear suitable gloves. In case of insufficient ventilation, wear suitable respiratory equipment.

Restricted to professional users.

## 3. Composition/information on ingredients

### Chemical nature

Mixture of synthetic resins, pigments, and solvents

### Hazardous components

CAS-No.	Chemical name	Concentration	GHS Hazardous
13463-67-7	Titanium dioxide	10 - 20%	
67-64-1	acetone	5 - 10%	✓
7727-43-7	barium sulphate, natural	5 - 10%	
108-83-8	2,6-dimethylheptan-4-one	5 - 10%	✓
1332-58-7	Kaolin	5 - 10%	
13983-17-0	Wollastonite	5 - 10%	✓
25068-38-6	epoxy resin (number average molecular weight <= 700)	3 - 5%	✓
14807-96-6	Talc (Mg3H2(SiO3)4)	3 - 5%	
71-36-3	n-butanol	3 - 5%	✓
95-63-6	1,2,4-trimethylbenzene	1 - 3%	✓
19549-80-5	4,6-dimethylheptan-2-one	1 - 3%	✓
98-56-6	4-chloro-a,a,a-trifluorotoluene	1 - 3%	✓
64742-95-6	solvent naphtha (petroleum), light arom. (<0,1% benzene)	1 - 3%	✓
26142-30-3	Epichlorohydrin-polyglycol	1 - 3%	✓
110-43-0	heptan-2-one	1 - 3%	✓

Non-regulated ingredients 30 - 40%

## 4. First aid measures

### Eye contact

Remove contact lenses. Irrigate copiously with clean, fresh water for at least 15 minutes, holding the eyelids apart. Seek medical advice.

### Skin contact

Do NOT use solvents or thinners. Take off all contaminated clothing immediately. Wash skin thoroughly with soap and water or use recognized skin cleanser. If skin irritation persists, call a physician.

### Inhalation

Avoid inhalation of vapour or mist. Move to fresh air in case of accidental inhalation of vapours. If breathing is irregular or stopped, administer artificial respiration. If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

### Ingestion

If swallowed, seek medical advice immediately and show this safety data sheet (SDS) or product label. Do NOT induce vomiting. Keep at rest.

### Most Important Symptoms/effects, acute and delayed

#### Inhalation

May cause nose and throat irritation. May cause nervous system depression characterized by the following progressive steps: headache, dizziness, nausea, staggering gait, confusion, unconsciousness. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

#### Ingestion

May result in gastrointestinal distress.

#### Skin or eye contact

May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis.

### Indication of Immediate medical attention and special treatment needed if necessary

No data available on the product. See section 3 and 11 for hazardous ingredients found in the product.

## 5. Firefighting measures

### Suitable extinguishing media

Universal aqueous film-forming foam, Carbon dioxide (CO<sub>2</sub>), Dry chemical

### Extinguishing media which shall not be used for safety reasons

High volume water jet

### Hazardous combustion products

CO, CO<sub>2</sub>, smoke, and oxides of any heavy metals that are reported in "Composition, Information on Ingredients" section.

### Fire and Explosion Hazards

Flammable liquid. Vapor/air mixture will burn when an ignition source is present.

### Special Protective Equipment and Fire Fighting Procedures

Full protective flameproof clothing should be worn as appropriate. Wear self-contained breathing apparatus for firefighting if necessary. In the event of fire, cool tanks with water spray. Do not allow run-off from fire fighting to enter public sewer systems or public waterways.

### Additional information

Hazchem Code: 3YE

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep in a well-ventilated place. Keep away from sources of ignition. Comply with safety directives (see chapters 7 and 8). Do not inhale vapours.

# SAFETY DATA SHEET



Product name: 13580S Ecorlar Epoxy Primer

Product code: 13580S

Print Date: 2016-09-20

v4.2

Revision Date: 2016-09-20

AU/en Page 4- 10

## Environmental precautions

Do not let product enter drains. Notify the respective authorities in accordance with local law in the case of contamination of rivers, lakes or waste water systems.

## Methods for cleaning up

Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in container for disposal according to local regulations. Clean preferably with a detergent; avoid use of solvents.

## 7. Handling and storage

### Handling

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

### Safe handling advice

Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. The product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Preparation may charge electrostatically: always use grounded leads when transferring from one container to another.

Operators should wear antistatic footwear and clothing. No sparking tools should be used. Avoid skin and eye contact. Do not breathe vapours or spray mist. Smoking, eating and drinking should be prohibited in the application area.

For personal protection see section 8. Comply with the health and safety at work laws. If material is a coating, do not sand, flame cut, braze or weld dry coating without an appropriate respirator or appropriate ventilation, and gloves. During baking at temperatures above 400°C, small amounts of hydrogen fluoride can be evolved; these amounts increase as temperatures increase. Hydrogen fluoride vapours are very toxic and cause skin and eye irritation. Above 430°C an explosive reaction may occur if finely divided fluorocarbon comes into contact with metal powder (aluminium or magnesium). Operations such as grinding, buffing or grit blasting may generate such mixtures. Avoid any dust buildup with fluorocarbons and metal mixtures.

### Advice on protection against fire and explosion

Solvent vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Never use pressure to empty container: container is not a pressure vessel. Always keep in containers of same material as the original one.

### Storage

#### Requirements for storage areas and containers

Storage temperature: +5 to +35°C. Observe label precautions. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. No smoking. Prevent unauthorized access. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

#### Advice on common storage

Store separately from oxidizing agents and strongly alkaline and strongly acidic materials.

## 8. Exposure controls/personal protection

### Additional technical information on the plant

Provide adequate ventilation. This should be achieved by a good general extraction and -if practically feasible- by the use of a local exhaust ventilation. If these are not sufficient to maintain concentrations of particulates and solvent vapour below the OEL, suitable respiratory protection must be worn. During spray operations, use spray booth fitted to airflow requirements of AS/NZS 4114.

### National occupational exposure limits

CAS-No.	Chemical name	Values	Control Parameters	Basis
13463-67-7	Titanium dioxide	TWA	10 mg/m <sup>3</sup>	NOHSC:1003(2003)
67-64-1	acetone	STEL	2,375 mg/m <sup>3</sup>	NOHSC:1003(2003)
			1,000 ppm	NOHSC:1003(2003)
		TWA	1,185 mg/m <sup>3</sup>	NOHSC:1003(2003)
			500 ppm	NOHSC:1003(2003)
7727-43-7	barium sulphate, natural	TWA	10 mg/m <sup>3</sup>	NOHSC:1003(2003)

# SAFETY DATA SHEET



Product name: 13580S Ecorlar Epoxy Primer

Product code: 13580S

Print Date: 2016-09-20

v4.2

Revision Date: 2016-09-20

AU/en Page 5- 10

CAS-No.	Chemical name	Values	Control Parameters	Basis
108-83-8	2,6-dimethylheptan-4-one	TWA	145 mg/m3 25 ppm	NOHSC:1003(2003) NOHSC:1003(2003)
1332-58-7	Kaolin	TWA	10 mg/m3	NOHSC:1003(2003)
13983-17-0	Wollastonite			no exposure standard allocated
25068-38-6	epoxy resin (number average molecular weight <= 700)			no exposure standard allocated
14807-96-6	Talc (Mg3H2(SiO3)4)	TWA	2.5 mg/m3	NOHSC:1003(2003)
71-36-3	n-butanol			no exposure standard allocated
95-63-6	1,2,4-trimethylbenzene	TWA	123 mg/m3 25 ppm	NOHSC:1003(2003) NOHSC:1003(2003)
19549-80-5	4,6-dimethylheptan-2-one			no exposure standard allocated
98-56-6	4-chloro-a,a,a-trifluorotoluene			no exposure standard allocated
64742-95-6	solvent naphtha (petroleum), light arom. (<0,1% benzene)			no exposure standard allocated
26142-30-3	Epichlorohydrin-polyglycol			no exposure standard allocated
110-43-0	heptan-2-one	TWA	233 mg/m3 50 ppm	NOHSC:1003(2003) NOHSC:1003(2003)

## Protective equipment

Personal protective equipment should be worn to prevent contact with eyes, skin or clothing.

## Respiratory protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

## Hand protection

The breakthrough time of gloves is unknown for the product itself. The glove material given is recommended on basis of the substances in the preparation.

Chemical name	Glove material	Glove thickness	Break through time
n-butanol	Viton (R) ®	0.7 mm	480 MIN
	Nitrile rubber	0.33 mm	480 MIN
solvent naphtha (petroleum), light arom. (<0,1% benzene)	Viton (R) ®	0.7 mm	30 MIN

The protective glove should be checked in each case for their work specific suitability (e.g. mechanical stability, product compatibility, and anti-static properties). When the intended use is for spray application a nitrile glove of the chemical resistance group 3 (e.g. Dermatril® glove) is to be used. After contamination, the glove has to be changed. If immersing the hands into the product is not avoidable (e.g. maintenance work) a butyl or fluorocarbon rubber glove should be used. When skin exposure may occur to materials specified in section 3 of this SDS, advice should be sought from the glove supplier as to appropriate type to use with this product and the permeation breakthrough times. Care should be taken when working with sharp edged articles as these can easily damage the gloves and make them ineffective. The instructions and information provided by the glove supplier on use, storage, maintenance and replacement must be followed. Damaged gloves or those showing signs of wear should be replaced immediately.

## Eye protection

Wear protective eyewear for protection against solvent spatter.

## Skin and body protection

Wear suitable protective clothing. Personnel should wear antistatic clothings made of natural fiber or of high temperature resistant synthetic fiber.

# SAFETY DATA SHEET



Product name: 13580S Ecorlar Epoxy Primer

Product code: 13580S

Print Date: 2016-09-20

v4.2

Revision Date: 2016-09-20

AU/en Page 6- 10

## Hygiene measures

Wash skin thoroughly with soap and water or use recognized skin cleanser. Do not use organic solvents!

## Environmental exposure controls

Do not let product enter drains.

For ecological information refer to section 12.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

#### Appearance

**Form:** liquid; **Colour:** grey; **Odour:** Odour is not perceptible.; **Odor Threshold :** No data available;

### Important health, safety and environmental information

Property	Value	Method
pH	pH cannot be measured due to less solubility in water.	
Melting point/freezing point	Not applicable.	
Boiling point/boiling range	243 °C	
Flash point	-2 °C	DIN 53213/ISO 1523
Evaporation rate	Slower than Ether	
Flammability (solid, gas)	not relevant as product is liquid	
Lower explosion limit	0.8 vol-% based on organic solvent content	
Upper explosion limit	12.8 vol-% based on organic solvent content	
Vapour pressure	19.4 hPa	
Vapour density	No data available	
Density	1.42 g/cm <sup>3</sup>	20 °C - DIN 53217/ISO 2811
Solubility(ies)		
Water solubility	moderate	
Solubility in other solvents	miscible with most organic solvents Listed in: Section 3. Composition/information on ingredients	
Partition coefficient: n-octanol/water	This product is a mixture. For ingredient details see section 12	
Auto-ignition temperature	301 °C	DIN 51794 based on organic solvent content
Decomposition temperature	This product is a mixture. For further information see section 10.	
Viscosity (23 °C)	Not applicable.	ISO 2431 - 1993
Explosive properties	Not explosive	
Oxidizing properties	not oxidizing	

#### Other data

Solvent separation test	< 3%	ADR/RID
Content of volatile components (including water)	29.0 %	Basis Vapour pressure >= 0.01 kPa
organic solvent content	29.0 %	Basis Vapour pressure >= 0.01 kPa

## 10. Stability and reactivity

### Stability

Stable

### Conditions to avoid

Stable under recommended storage and handling conditions (see section 7).

### Materials to avoid

Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Product name: 13580S Ecorlar Epoxy Primer

Product code: 13580S

Print Date: 2016-09-20

v4.2

Revision Date: 2016-09-20

AU/en Page 7- 10

**Hazardous decomposition products**

In the event of fire Carbon monoxide, fluorinated hydrocarbons, hydrogen fluoride, nitrogen oxides may be formed.

**Hazardous Polymerization**

Will not occur.

**Sensitivity to Static Discharge**

Solvent vapors in air may explode if static grounding and bonding is not used during transfer of this product.

**Sensitivity to Mechanical Impact**

None known.

**11. Toxicological information****Information on likely routes of exposure****Inhalation**

May cause nose and throat irritation. May cause nervous system depression characterized by the following progressive steps: headache, dizziness, nausea, staggering gait, confusion, unconsciousness. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage. The thermal decomposition vapours of fluorinated polymers may cause polymer fume fever with flu-like symptoms in humans, especially when smoking contaminated tobacco.

**Ingestion**

May result in gastrointestinal distress.

**Skin or eye contact**

May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis.

**Delayed and immediate effects and also chronic effects from short and long term exposure:****Acute oral toxicity**

not hazardous

**Acute dermal toxicity**

not hazardous

**Acute inhalation toxicity**

not hazardous

% of unknown composition: 2.2 %

**Skin corrosion/irritation**

acetone	Category 3
Wollastonite	Category 3
epoxy resin (number average molecular weight <= 700)	Category 2
n-butanol	Category 2
1,2,4-trimethylbenzene	Category 2
4-chloro-a,a,a-trifluorotoluene	Category 2
solvent naphtha (petroleum), light arom. (<0,1% benzene)	Category 3

**Serious eye damage/eye irritation**

acetone	Category 2A
Wollastonite	Category 2B
epoxy resin (number average molecular weight <= 700)	Category 2A
n-butanol	Category 1
1,2,4-trimethylbenzene	Category 2A
4-chloro-a,a,a-trifluorotoluene	Category 2A

# SAFETY DATA SHEET



Product name: 13580S Ecorlar Epoxy Primer  
Product code: 13580S  
Print Date: 2016-09-20

v4.2 Revision Date: 2016-09-20

AU/en Page 8- 10

## Respiratory sensitisation

Not classified according to GHS criteria

## Skin sensitisation

epoxy resin (number average molecular weight  $\leq$  700) Category 1  
Epichlorohydrin-polyglycol Category 1

## Germ cell mutagenicity

Not classified according to GHS criteria

## Carcinogenicity

Not classified according to GHS criteria

## Toxicity for reproduction

Not classified according to GHS criteria

## Target Organ Systemic Toxicant - Single exposure

Not classified according to GHS criteria

## Target Organ Systemic Toxicant - Repeated exposure

Not classified according to GHS criteria

## Aspiration toxicity

Not classified according to GHS criteria

## Numerical measures of toxicity (acute toxicity estimation (ATE),etc. )

No information available.

## Symptoms related to the physical, chemical and toxicological characteristics

Exposure to component solvents vapours concentration in excess of the stated occupational exposure limit may result in adverse health effect such as mucous membrane and respiratory system irritation and adverse effect on kidney, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness. Through skin resorbtion, solvents can cause some of the effects described here. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in non-allergic contact dermatitis and absorption through the skin. The liquid splashed in the eyes may cause irritation and reversible damage. Based on the properties of the epoxy constituent(s) and considering toxicological data on similar preparations, this preparation may be a skin sensitiser and an irritant. Low molecular epoxy constituents are irritating to eyes, mucous membranes and skin. Repeated skin contact may lead to irritation and to sensitization, possibly with cross-sensitization to other epoxies. Avoid skin and eye contact. Avoid inhalation of vapour or mist.

## 12. Ecological information

### Ecotoxicity effects

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses. The data in this section is consistent with data from chemical safety reports available at the date of revision.

### Persistence and degradability

No information available.

### Bioaccumulation

No information available.

### Mobility in soil

No information available.

### Other adverse effects

No information available.



Product name: 13580S Ecorlar Epoxy Primer  
 Product code: 13580S  
 Print Date: 2016-09-20

v4.2 Revision Date: 2016-09-20

AU/en Page 9- 10

## 13. Disposal considerations

Incinerate or otherwise dispose of waste material in accordance with local regulations. The product should not be allowed to enter drains, water courses or the soil. Do not incinerate in closed containers.

### Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. If recycling is not practicable, dispose of in compliance with local regulations.

## 14. Transport information

Transport in accordance with the requirements of the Carriage of Dangerous Goods by Road and Rail (Classifications, Packaging and Labeling), ADG for road, IMDG for sea and ICAO/IATA for air transport.

### ADG (Land transport)

Proper shipping name: PAINT

UN number: 1263  
 Hazard Class: 3  
 Subsidiary Hazard Class: Not applicable.  
 Environmental hazards: none  
 Packing group: II  
 Hazchem: 3YE

### IMDG (Sea transport)

Proper shipping name: PAINT

UN number: 1263  
 Hazard Class: 3  
 Subsidiary Hazard Class: Not applicable.  
 Environmental hazards: none  
 Packing group: II  
 Marine Pollutant: no  
 EmS: F-E, S-E

### ICAO/IATA (Air transport)

Proper shipping name: PAINT

UN number: 1263  
 Hazard Class: 3  
 Subsidiary Hazard Class: Not applicable.  
 Environmental hazards: none  
 Packing group: II

### Matters needing attention for transportation

Confirm that there is no breakage, corrosion, or leakage from the container before shipping. Be sure to prevent damage to cargo by loading so as to avoid falling, dropping, or collapse. Ship in appropriate containers with denotation of the content in accordance with the relevant statutes and rules.

## 15. Regulatory information

### Symbol and indication of hazard.

F	Highly flammable
Xi	Irritant
Contains	acetone 5 - 10%.

### R-phrases(s)

R11	Highly flammable.
R36/37/38	Irritating to eyes, respiratory system and skin.

# SAFETY DATA SHEET



Product name: 13580S Ecorlar Epoxy Primer

Product code: 13580S

Print Date: 2016-09-20

v4.2

Revision Date: 2016-09-20

AU/en Page 10- 10

R43 | May cause sensitisation by skin contact.  
R52/53 | Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

## S-phrases(s)

S21 | When using do not smoke.  
S23 | Do not breathe fumes/vapour/spray.  
S24 | Avoid contact with skin.  
S33 | Take precautionary measures against static discharges.  
S37 | Wear suitable gloves.  
S38 | In case of insufficient ventilation, wear suitable respiratory equipment.

Contains epoxy constituents. See information supplied by the manufacturer.

## National regulatory information

- Standard for the Uniform Scheduling of Medicines and Poisons
  - Schedule 6
- Information about Other Regulations.
  - Not applicable

Restricted to professional users.

## 16. Other information

Sources of key data used to compile the datasheet

1. Code of Practice for the Preparation of Safety Data Sheets for Hazardous Chemicals, December 2011
2. Guidance on the Classification of Hazardous Chemicals Under The WHS Regulations, April 2012
3. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
4. Australian Dangerous Goods Code, 7.3 (National Road Transport Commission)
5. Standard for the Uniform Schedule of Medicines and Poisons (SUSMP), No. 9
6. Labelling of Workplace Hazardous Chemicals Code of Practice, March 2015

## Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

## Report version

Version Changes

4.2 3, 9

Revision Date: 2016-09-20

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End of Safety Data Sheet